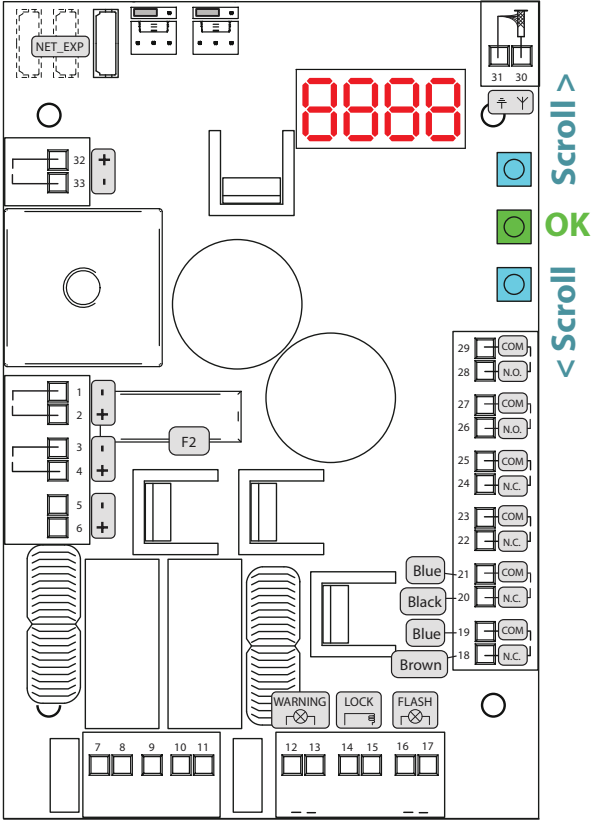


NET24 & NET230

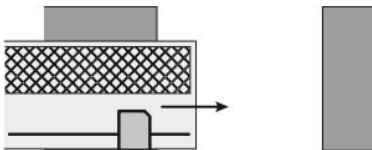
SHORT / CUTS



LCD	Function
---	Gate closed
- - -	Gate open
OPEN	Gate opening
CLOS	Gate closing
STOP	Gate stopped
STEP	Gate in step by step. Waiting for user command
RESP	Normally flashing and occurs after power failure. The control unit is confirming open and close limits. If automatic close is disabled, need to manually trigger close or gate will stay open.
ERR3	Photo beam/cell not connected or aligned.

Parameter	Function	Options
P001	Open and close motor using control board	"+" to open gate "-" to close gate
P003	Learn stroke (The gate must be half open before learning the stroke)	Press "OK" on P003 to see APPR flashing. Then press and hold "OK" until APPR stops flashing. Motor will then move in the open direction, followed by close
P005	Learn transmitter (Up to 100 remotes)	Press "OK" on P005 to enter learn. Then press button on transmitter
P041	Set automatic close wait time (off by default d000)	+ Increase wait time Decrease wait time
P063	Change gate direction	d000 Factory setting d001 Open right to left (below).

Factory set direction (left > right)



Change direction:

Scroll to P063, press OK. Scroll to d001. Press OK
Change limit switch orientation:

Scroll to P021, press OK. Scroll to d014. Press OK
Scroll to P022, press OK. Scroll to d012. Press OK
Scroll to '---'