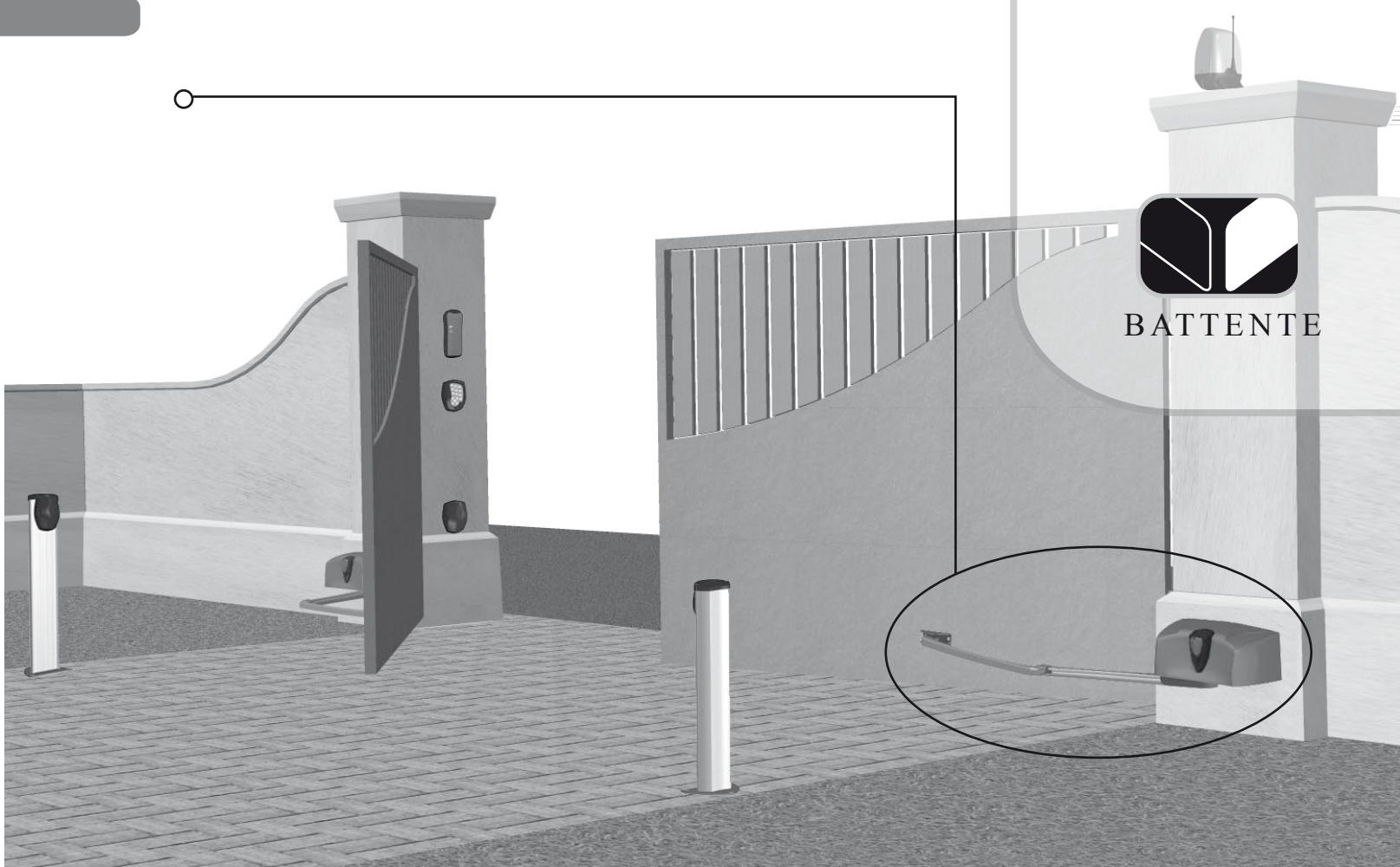


**DEA**<sup>®</sup>

## *Operating instructions and warnings*



**LIVI 500**

# LIVI 500

## Electro-mechanical operator for swing gates Operating instructions and warnings

ENGLISH

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### ANNEXES

- Instructions for the final user
- Terms of warranty

### OVERVIEW

#### SCOPE OF THE INSTRUCTIONS

These instructions were prepared by the manufacturer and are an integral part of the product. The operations described are intended for adequately trained and qualified personnel and must be carefully read and conserved for future reference.

Chapters "2 RESIDUAL RISK WARNINGS" and "4 OPERATING INSTRUCTIONS" contain all the information that **DEA** System provides so that the product can constantly satisfy the Essential Safety Requirements prescribed by the Machinery Directive (European Directive 2006/42/CE).

Read these chapters carefully because they contain important instructions for safe installation, use and maintenance and important warnings regarding the residual risks remaining even after all the safety devices and measures described have been applied.

The product is designed for installation in complete closing systems subject to specific legislation. Chapter 6 "COMPLETE CLOSING ASSEMBLY" provides useful information for the respect of the Essential Safety Requisites for special types of closing.



### 1 PRODUCT CONFORMITY

**DEA** System guarantees the conformity of the product to European Directives 2006/42/CE regarding machinery safety, 2004/108/CE and amendments regarding electromagnetic compatibility and 2006/95/CE and amendments regarding low voltage electrical equipment.



### 2 RESIDUAL RISK WARNINGS

Read these warnings carefully; the failure to respect the following warnings can create risk situations.

⚠ **WARNING** Using the product under unusual conditions not foreseen by the manufacturer can create situations of danger, this is the reason why all the conditions prescribed in these instructions must be respected.

⚠ **WARNING** Under no circumstances must the product be used in an explosive environment or surroundings that may prove corrosive and damage parts of the product.

⚠ **WARNING** All installation, maintenance, cleaning or repair operations on any part of the system must be performed exclusively by qualified personnel with the power supply disconnected working in strict compliance with the electrical standards and regulations in force in the nation of installation.

⚠ **WARNING** All the other adjustment/setting operations beyond the adjustment of the oil flow are made by the manufacturer. Tampering with these settings may cause malfunction and/or situations of risk to people, animals and property. Refrain from performing any operations not authorised by **DEA** System.

⚠ **WARNING** The use of spare parts not indicated by **DEA** System and/or incorrect re-assembly can create risk to people, animals and property and also damage the product. For this reason, always use only the parts indicated by **DEA** System and scrupulously follow all assembly instructions.

⚠ **WARNING** Awareness of the operation of the key-release mechanism (see F9 Page 33) is essential for all users of the automatism because the failure to use the device quickly during emergencies can jeopardise people, animals and property. Enclosure I to these instructions, which the installer is required to deliver to the final user, illustrates operation and can be detached.

⚠ **WARNING** **DEA** System reminds all users that the selection, positioning and installation of all materials and devices which make up the complete automation system, must comply with the European Directives 2006/42/CE (Machinery Directive), 2004/108/CE and subsequent amendments (electromagnetic compatibility), 2006/95/CE and subsequent amendments (low voltage electrical equipment). In order to ensure a suitable level of safety, besides complying with local regulations, it is advisable to comply also with the above mentioned Directives in all extra European countries.

⚠ **WARNING** To ensure an appropriate level of electrical safety always keep the 230V power supply cables apart (minimum 4mm in the open or 1 mm through insulation) from low voltage cables (motors power supply, controls, electric locks, aerial and auxiliary circuits power supply), and fasten the latter with appropriate clamps near the terminal boards.

⚠ **WARNING** Wrong assessment of impact forces may cause serious damage to people, animal and things. **DEA** System reminds all personnel that the installer must ascertain that these impact forces, measured according to EN 12445 prescriptions, are actually below the limits indicated by EN14453 regulation.



# Operating instructions and warnings

**WARNING** In line with EU Directive 2002/96/EC for waste electrical and electronic equipment (WEEE), this electrical product must not be disposed of as unsorted municipal waste. Please dispose of this product by returning it to your local municipal collection point for recycling.



## 3 MODELS AND CONTENTS OF THE PACKAGE

The name LIVI 500 identifies a series of electromechanical operators with different features depending on reversibility, motor phase power supply, the availability of built-in limit-switches, the type of support and the design.

DEA System articles in the series are listed in the "AVAILABLE MODELS" table.

LIVI 500 is completed by a set of accessories listed in the "PRODUCT ACCESSORIES" table.

Inspect the "Contents of the Package" on Page 29 and compare it with your product for useful consultation during assembly.



## 4 OPERATING INSTRUCTIONS

In compliance with Directive 2006/42/CE Enclosure I, Point 1.7.4.

### 4.1 Product description

LIVI 500 is basically a mechanical operator (see F1, page 31) rotating either an articulated arm or a rail arm which is fitted onto the gate leaf to automate. The special system connecting all parts of the articulated arm guarantees no scissor movement.

### 4.2 Technical data

See the "TECHNICAL DATA" table.

### 4.3 Labelling information

Part of the summarised data for the CE label are listed in the label applied to the product (see Position F4, Page 32); the data regarding the seller are found in the enclosed Warranty, while "Indispensable Operating Safety Elements" are found under Point "4.2 Technical data".

### 4.4 Appropriate conditions of use

The LIVI 500 is designed for installation in civil and industrial swing gates as an actuator for the operational automatism as shown in F5 on Page 32. Brackets for both "horizontal" (standard) and "vertical" (see "PRODUCT ACCESSORIES" table) installation have been arranged for.

The LIVI 500 has been designed and tested for operation under "normal" civil and industrial gate opening conditions; temperature limits, degrees of protection against dust and water,

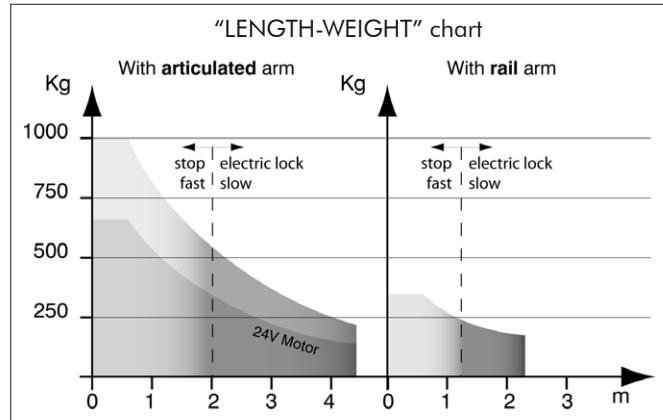
"AVAILABLE MODELS" table

Article	Reversible	Motor power supply voltage	Limit-switches	Slow
500	NO	230 V ~	NO	NO
500L	NO	230 V ~	NO	YES
501	NO	230 V ~	YES	NO
501L	NO	230 V ~	YES	YES
500/24	NO	24 V ===	NO	NO
501/24	NO	24 V ===	YES	NO
500R	YES	230 V ~	NO	NO
501R	YES	230 V ~	YES	NO
502	NO	230 V ~	NO	NO
502L	NO	230 V ~	NO	NO
503	NO	230 V ~	YES	NO
503L	NO	230 V ~	YES	NO
502/24	NO	24 V ===	NO	NO
503/24	NO	24 V ===	YES	NO
502R	YES	230 V ~	NO	NO
503R	YES	230 V ~	YES	NO
502EN	NO	230 V ~	NO	NO

"PRODUCT ACCESSORIES" table

Article	Description
560A	
560B	
560S	
560P	
560M	

	500 - 501 - 502 - 503 - 502EN	500R - 501R - 502R - 503R	500L - 501L - 502L - 503L	500R/EN (500P)	500/24 - 501/24 - 502/24 - 503/24
<b>Motor power supply voltage (V)</b>		230 V ~ ±10% (50/60 Hz)			24 V ===
<b>Absorbed power (W)</b>		300		180	80
<b>Max torque (Nm)</b>	295	162	260	150	180
<b>Duty cycle (cycles/hour)</b>	28	40	25	90	35
<b>Maximum n° of operations in 24 hour</b>	400	600	370	720	650
<b>Built-in capacitor (μF)</b>		8			/
<b>Operating temperature range (°C)</b>			-20÷50 °C		
<b>Motor thermal protection (°C)</b>		150			/
<b>Opening time 90° (s)</b>	12	9	18	9	10
<b>Weight of product with package (Kg)</b>		13,5			13,2
<b>Protection degree</b>			IP44		



and other data are provided in Point 4.2 "Technical Data".

Satisfactory operation requires the correct positioning of the LIVI 500 operator with respect to the gate; DEA System recommended measurements are shown in F5 page 32.

The automation required must be selected according to the gate to be moved; the attrition on the attachments, the weight, the length/height of the gate wing, and the degree of closing of the surfaces are the elements to be considered. The chart "LENGTH-WEIGHT" correlating the length of the gate leaf and its weight in typical situations can be used in selecting the automation according to the gate to be automated.

We suggest to use the rail arm (art. 560B) with models 501L and 503L.

**WARNING** The use of the product under unusual conditions not foreseen by the manufacturer can create situations of danger, and for this reason all the conditions prescribed in these instructions must be respected.

**WARNING** Under no circumstances must the product be used in explosive atmospheres or surroundings that may prove corrosive and damage parts of the product.

## 4.5 Instructions for risk-free operation

### 4.5.1 Transport

The LIVI 500 gate operator is always delivered packed in boxes that guarantee the product adequate protection. Carefully read any warnings or instructions for storage and handling provided on the box.

### 4.5.2 Installation, assembly and disassembly

The following operations are essential to the correct laying of the product:

- the careful definition of the entire automatic opening layout

(see also "6 Complete Closing Assembly"); in particular, after carefully assessing the characteristics of the supports and the gate, the attachments must also be designed and positioned according to the angle of opening desired (see F2, F5 Page 31 e 32);

- fasten the bracket and the operator (see F6 page 33);
- assemble carter and arm (see F7 and F8, page 33);
- fasten the arm or the rail to the gate leaf by welding the attachment or with 4 fixing screws (not included).

**WARNING** All installation, maintenance, cleaning or repair operations on any part of the system must be performed exclusively by qualified personnel with the power supply disconnected working in strict compliance with the electrical standards and regulations in force in the nation of installation.

**WARNING** To ensure compliance with regulations and safe operation of the motor, we recommend to use **DEA** System control panels only.

The fastening of the attachments must be performed with extra attention on both iron pillars and masonry works and gates of any type.

The necessity of installing reinforcement plates for iron pillars and gates must be carefully assessed whenever the remaining part of the structure does not appear sufficiently strong, whenever the metal plate used does not appear thick enough or whenever the morphology of the gate appears to lack solidity.

To install the bracket on masonry posts use appropriate screw anchors (mechanical or chemical fixing) not included.

Keep all welding seams well protected from corrosion.

Give extra attention to the alignment of the attachments and their correct vertical positioning.

### 4.5.3 Starting

The installation of the product requires masonry and/or welding and electrical connection operations using adequate equipment for the job in complete respect of the accident-prevention standards and regulations in force in the nation of installation.

The product must be electrically connected to a special control unit for gate operators; see the instructions provided for such device for further information. When using art. 502EN together with control panel art. 202RR, use the supplied adaptor cable by installing it on the control panel and connect to the encoder reader paying attention to indicated polarity as shown in picture F12 at page 34.

### 4.5.4 Use

The product is destined for incorporation in the assembly of devices that comprise the gate's automation. **DEA** System assumes that it will always be used in compliance with the standards and regulations in force.

"TROUBLE-SHOOTING" table

MALFUNCTION	CAUSES / SOLUTIONS
When the opening command is given, the gate wing fails to move and the operator's electric motor fails to start	The operator is not receiving correct power supply. Check all connections, fuses, and the power supply cable conditions and replace or repair if necessary
When the opening command is given, the motor starts but the gate wing fails to move	Check that the unlocking system is closed (see F9, page 33)
	Make sure that the electronic device for electric power adjustment is in good condition
The operator jerks during movement	If the wing of the gate does not move freely, release the piston and readjust the rotation points The power of the gearmotor may be insufficient for the characteristics of the gate's wing; check the choice of model whenever required If the operator attachment to the gate bends or is badly fastened, repair and/or buttress it.



## Operating instructions and warnings

All LIVI 500 models have an unlocking system; the working of this system in the 502 and 503 series is the following: after unlocking the lock on the handle (protected by a plastic cover) △ turn the lever in the direction shown in F9, page 33; the operator is now unlocked and, if no obstructions hinder its movement, the gate can now move freely. The opposite procedure, that is the rotation of the lever up to the limit switch and the locking of the lock (remember to protect the lock with the appropriate cover) returns LIVI 500 to its normal working conditions.

In LIVI 500 and 501 the unlocking system can be operated as follows: after unlocking the lock on the case (protected by a plastic cover) remove the case and turn the lever on position 2 (see F9, page 33); the operator is now unlocked and, if no obstructions hinder its movement, the gate can now move freely. The opposite procedure, that is the rotation of the lever to position 1 and the assembling of the case and locking system (remember to protect the lock with the appropriate cover) returns LIVI 500 to its normal working conditions.

If, for whatever reason, the release unit is inaccessible, you △ can install on all models the accessory 560M "Release device with cable" (see "PRODUCT ACCESSORIES") by following the instructions enclosed therein.

### 4.5.5 Adjustment

The installation of series 500 and 502 products does not require adjustments; the only adjustment required for the installation of series 501 and 503 products is the positioning of the stroke-end.

You can make such adjustments by unscrewing the fixing screws of the limit switch check cams and the limit switch cams (see F3, page 31), by rotating the latter along the cam holder up to the chosen position and by screwing on the screws again.

⚠ **WARNING** All the other adjustment/setting operations beyond the adjustment of the oil flow are made by the manufacturer. Tampering with these settings may cause malfunction and/or situations of risk to people, animals and property. Refrain from performing any operations not authorised by **DEA** System.

### 4.5.6 Maintenance and repair

Good preventive maintenance and regular inspection ensure long working life (see also "Warranty"). Consult the "TROUBLE-SHOOTING" table (see page 9) whenever anomalies are observed in order to find the solution to the problem and contact **DEA** System directly whenever the solution required is not provided.

The inspection/maintenance operations to be routinely scheduled in the "complete automatism maintenance register" are:

INTERVENTION TYPE	PERIODICITY
cleaning of external surfaces	6 months
checking of screw tightening	6 months
checking of release mechanism operation	6 months
greasing of articulated joint	1 year

⚠ **WARNING** All installation, maintenance, cleaning or repair operations on any part of the system must be performed exclusively by qualified personnel with the power supply disconnected working in strict compliance with the electrical standards and regulations in force in the nation of installation.

⚠ **WARNING** The use of spare parts not indicated by **DEA** System and/or incorrect re-assembly can cause risk to people, animals and property and also damage the product. For this reason, always use only the parts indicated by **DEA** System and scrupulously follow all assembly instructions.

## 4.6 Training

After installation and setting, the correct operation of the complete automatism must be carefully illustrated to the final user.

The LIVI 500 gate operator requires careful instruction on

the release mechanism (see "Enclosures") in particular and the respective maintenance schedule (see Point 4.5.6.).

**WARNING** Awareness of the operation of the LIVI 500 key-release mechanism (see F9 Page 33) is essential for all users of the automatism because the failure to use the device quickly during emergencies can jeopardise people, animals and property. Enclosure I to these instructions, which the installer is required to deliver to the final user, illustrates operation and can be detached.

### 4.7 Inappropriate use

Chapter "4.4 Appropriate conditions of use" describes the conditions for which the product has been designed and tested. The product must never be used for other purposes.

**WARNING** The use of the product under unusual conditions not foreseen by the manufacturer can create situations of danger, and for this reason all the conditions prescribed in these instructions must be respected.

**WARNING** Under no circumstances must the product be used in explosive atmospheres or surroundings that may prove corrosive and damage parts of the product.



## 5 SPARE PARTS LIST

The list of spare parts that can be ordered (Pages 28, 29) is a detailed list that accompanies the exploded view of the product and must be used to order spare parts.

The following data must always be provided when ordering spare parts:

- the code of the product (seen on the product label; see F4, Page 32),
- the part's position number in the exploded view,
- if available, the product's purchase date may be useful in some cases.



## 6 COMPLETE CLOSING ASSEMBLY

This chapter illustrates the typical installation of a complete automatism for the purpose of informing and assisting the installer in the selection of the various parts to be used in compliance with Machinery Directive (2006/42/CE) and European Safety Standards (EN 14453 - EN 12445) for gate installation.

The data provided in this chapter are neither complete nor exhaustive, and **DEA** System declines all liability for any errors, omissions or inaccuracies that may occur.

### 6.1 Minimum level of protection provided by the safety edge

Among the most serious risks to be considered for the automation of a swing gate is the risk of crushing between two wings or between one wing and its stop during closing. Regulations prescribe the adoption of one of the following types of controls against such risks depending on the use foreseen for the gate.

An appropriate type of operating control board must be used according to the gate type and use against such risk, as provided for by the quoted regulations (see "OPERATING CONTROL" table).

### 6.2 Crushing in the opening area

The risk of crushing can also arise in the area between the gate being opened and the wall or other construction behind it. F10 on Page 33 provides the measurements that must be respected whenever measures are not taken to limit the impact force or whenever presence detection systems are not used.

### 6.3 Impact in the opening/closing area

In order to avoid crushing by the gate wing in the closing area, install a pair of photocells (A) (recommended height: 500

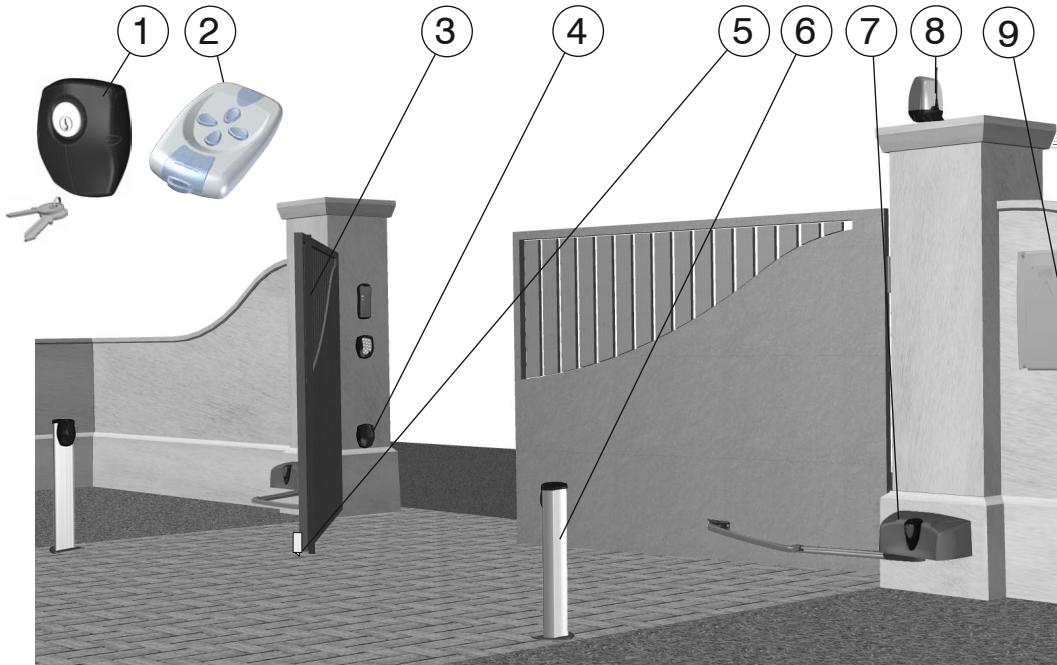


mm) in order to detect the presence of the test parallelepiped (B) (height: 700 mm) positioned as shown in F11 on Page 33.

Note. The presence detection test sample is a parallelepiped with 3 sides with light-coloured reflecting surfaces and 3 sides with dark-coloured, opaque surfaces.

In order to further reduce the risk of impact with the gate wing in the opening area, an extra pair of photocells (C) (recommended height: 500 mm) can be installed for the detection of the presence of the test parallelepiped (D) (height: 700 mm) positioned as shown in F11 on Page 33.

"EXAMPLE OF TYPICAL INSTALLATION" picture



Pos.	Description
1	102 Lux key selector
2	Remote-control
3	Safety edge
4	104 Lux series photocells
5	Electric lock
6	1Pilly 60 column
7	LIVI 503R
8	Lumi flashing light
9	Control box

"OPERATING CONTROL" table

Type of control	Type of use		
	Informed users (private areas)	Informed users (public areas)	Uninformed users
Person-present control	Pushbutton control	Pushbutton control with key	The person-present control is not possible
Pulse control with the gate in sight	Force limitation or presence detectors	Force limitation or presence detectors	Force limitation and photocells or presence detectors
Pulse control with the gate not in sight	Force limitation or presence detectors	Force limitation and photocells or presence detectors	Force limitation and photocells or presence detectors
Automatic control (i.e. control with timed closing)	Force limitation and photocells or presence detectors	Force limitation and photocells or presence detectors	Force limitation and photocells or presence detectors

## RESPONSIBILITIES OF THE INSTALLER

Remember that anyone who sells and/or motorises doors/gates becomes the manufacturer of the automatic door/gate machine and must therefore prepare and conserve a **technical folder** that contains the following documents (see Machinery Directive Enclosure V):

- Assembly drawing of the automatic door/gate;
- Electrical connection and control circuit wiring diagram;
- Risk analysis including: a list of the essential safety requirements provided in Machinery Directive Enclosure I; a list of the risks posed by the door/gate and the description of the solutions adopted;
- Keep these operating instructions in a safe place together with the instructions for all the other components;
- Prepare these operating instructions and general safety warnings (for the completion of these operating instructions) and deliver a copy to the final user;
- Fill out the maintenance register and deliver a copy to the final user;
- Fill out the or plate and apply it to the door/gate.

Note: The technical folder must be conserved for inspection by the competent national authorities for at least ten years from the date construction of the automatic door/gate.



# LIVI 500

## GARANZIA / WARRANTY / GARANTIE / GARANTÍA / GARANTIA

Compilare e spedire alla ditta costruttrice il presente tagliando affinchè la garanzia sia valida.

Fill out and send this coupon to the manufacturer in order to qualify for warranty coverage.

Remplissez le présent coupon puis envoyez-le au constructeur pour valider la garantie.

Compile y envie al fabricante este cupón para que la garantía sea válida.

Preencha e envie à empresa fabricante o presente cupom para a vossa garantia ser válida.

Apparecchio - Equipment - Appareil - Aparato - Aparelho	
Apparecchio tipo Equipment type Type d'appareil Tipo de aparato Tipo de aparelho	
Data di installazione Installation date Date d'installation Fecha de instalación Data de instalação	N° di matricola Serial number N° de série N° di matrícula N.º de série

Rivenditore - Dealer - Revendeur Distribuidor - Revendedor	Installatore -Installer - Installateur Instalador - Técnico Instalador

Utilizzatore - User - Utilisateur - Usuario - Utilizador	
Nome First name Prénom Nombre Nome	Cognome Surname Nom Apellidos Apelido
Via Address Adresse Calle Morada	Città City Ville Localidad Cidade
Provincia Province Province Provincia Província	Stato Nation État País País



IT

## ISTRUZIONI PER L'UTENTE FINALE

Questa guida è espressamente realizzata per gli utenti dell'automatismo; l'installatore ha il compito di consegnarla ed illustrarla ad un responsabile dell'impianto il quale si preoccuperà dell'informazione a tutti gli altri utenti. È importante che queste istruzioni siano conservate e rese facilmente disponibili.

Una buona manutenzione preventiva ed una regolare ispezione al prodotto ne assicurano una lunga durata. Contattare regolarmente l'installatore per la manutenzione programmata ed in caso di guasto.

### REGOLE DI SICUREZZA

1. Durante il funzionamento dell'automatismo rimanere sempre ad una adeguata distanza di sicurezza e non toccare alcun elemento.
2. Impedire ai bambini di giocare nelle immediate vicinanze dell'automatismo.
3. Eseguire i controlli e le ispezioni previste nel programma di manutenzione; nel caso di funzionamento anomale non utilizzare l'automatismo.
4. Non smontare parti! Le operazioni di manutenzione e riparazione devono essere eseguite da personale qualificato.
5. Può accadere che l'operazione di sblocco si debba realizzare in situazioni di emergenza! Istruire bene tutti gli utenti sul funzionamento dello sblocco e sull'ubicazione delle chiavi di sblocco.

### SBLOCCO DI LIVI 500

Tutti i modelli di LIVI 500 sono dotati di un dispositivo di sblocco; il funzionamento di tale dispositivo nei modelli della serie 502 e 503 è il seguente. Una volta aperta la serratura posta sulla maniglia (protetta dal coperchietto in plastica) la leva va girata nel senso indicato in figura; a questo punto il riduttore è sbloccato e il cancello, in assenza di altri impedimenti è libero nei suoi movimenti. Il procedimento inverso, ruotare la leva fino a fine corsa e chiusura della serratura (ricordarsi di proteggere la serratura con l'apposito coperchietto), riporta LIVI 500 in condizioni di lavoro.

Nei modelli 500 e 501 il dispositivo di sblocco si attiva nel seguente modo. Una volta aperta la serratura posta sul carter (protetta dal coperchietto in plastica) togliere il carter e portare la leva di sblocco in posizione 2 (vedi figura); a questo punto il riduttore è sbloccato e il cancello, in assenza di altri impedimenti è libero nei suoi movimenti. Il procedimento inverso, portare la leva in posizione 1, assemblare il carter e chiusura della serratura (ricordarsi di proteggere la serratura con l'apposito coperchietto), riporta LIVI 500 in condizioni di lavoro.

Nel caso in cui sia stato installato l'accessorio 560M «Dispositivo di sblocco a filo», agire come indicato nelle istruzioni contenute nello stesso.

### PULIZIA ED ISPEZIONI

L'unica operazione che l'utente può e che deve fare è quella di rimuovere da LIVI 500 foglie, rami e ogni altro detrito che ne ingombri il movimento. Attenzione! Operare sempre in mancanza di tensione!

### CONDIZIONI DI GARANZIA

La garanzia sui nostri prodotti è di 24 mesi dalla data di installazione. La garanzia è limitata esclusivamente alla riparazione o sostituzione gratuita dei pezzi riconosciuti difettosi. La garanzia non è valida se i prodotti sono stati manomessi, modificati, installati in modo non corretto o privi di etichetta di identificazione con codice e data di produzione.

# LIVI 500

EN

## INSTRUCTIONS FOR THE FINAL USER

This guide has been prepared for the final users of the automatism; the installer is required to deliver this guide and illustrate its contents to the person in charge of the system. The latter must then provide similar instruction to all the other users. These instructions must be carefully conserved and easily available for consultation when required.

Good preventive maintenance and frequent inspection ensures the long working life of the product. Contact the installer regularly for routine maintenance and in event of anomaly.

### SAFETY RULES

1. Always keep a safe distance from the automatism during operation and never touch any moving part.
2. Prevent children from playing near the automatism.
3. Perform the control and inspection operations prescribed in the maintenance schedule and immediately stop using the automatism whenever signs of malfunction are noted.
4. Never disassemble parts of the product! All maintenance and repair operations must be performed only by qualified personnel.
5. The release operation must sometimes be performed in emergencies! All users must be instructed on the use of the release mechanism and the location of the release keys.

### LIVI 500 RELEASE MECHANISM

All LIVI 500 models have an unlocking system; the working of this system in the 502 and 503 series is the following: after unlocking the lock on the handle (protected by a plastic cover) turn the lever in the direction shown in figure; the operator is now unlocked and, if no obstructions hinder its movement, the gate can now move freely. The opposite procedure, that is the rotation of the lever up to the limit switch and the locking of the lock (remember to protect the lock with the appropriate cover) returns LIVI 500 to its normal working conditions.

In LIVI 500 and 501 the unlocking system can be operated as follows: after unlocking the lock on the case (protected by a plastic cover) remove the case and turn the lever on position 2 (see figure); the operator is now unlocked and, if no obstructions hinder its movement, the gate can now move freely. The opposite procedure, that is the rotation of the lever to position 1 and the assembling of the case and locking system (remember to protect the lock with the appropriate cover) returns LIVI 500 to its normal working conditions.

In case the accessory 560M «Release device with cable» is installed, follow the instructions enclosed therein.

### CLEANING AND INSPECTIONS

The only operation that the user can and must do is to remove branches, leaves, and any other object that might obstruct the gate's free movement. Warning! Always disconnect the power supply whenever performing operations on the gate!

### TERMS OF WARRANTY

Our products are covered by warranty for 24 months from the date of installation. Coverage is limited exclusively to the free repair or replacement of parts recognised as defective. Warranty coverage will not be provided whenever the products have been tampered with, modified or installed incorrectly or whenever the identification labels with the respective codes and production dates are missing.

FR

## INSTRUCTIONS POUR L'UTILISATEUR FINAL

Ce guide a été réalisé exprès pour les utilisateurs de l'automatisation. L'installateur doit le remettre et le commenter à un responsable de l'installation, qui répercutera l'information à tous les autres utilisateurs. Il est important de garder ces instructions, et elles doivent être facilement accessibles.

Une bonne maintenance préventive et une inspection régulière du produit assurent sa longue durée. Contactez l'installateur régulièrement pour la maintenance programmée, et en cas de panne.

### RÈGLES DE SÉCURITÉ

1. Pendant le fonctionnement de l'automatisation restez toujours à une certaine distance de sécurité, et ne touchez aucun élément.
2. Empêchez les enfants de jouer dans les alentours immédiats de l'automatisation.
3. Effectuez les vérifications et les inspections prévues dans le programme de maintenance. En cas de fonctionnement anormal, n'utilisez pas l'automatisation.
4. Ne démontez pas les pièces! Les opérations de maintenance et de réparation doivent être exécutées par du personnel qualifié.
5. Il peut arriver que l'opération de déverrouillage doive se dérouler dans des situations d'urgence! Instruisez bien tous les utilisateurs sur le fonctionnement du déverrouillage et sur la position des clefs de déverrouillage.

### DÉVERROUILLAGE DE LIVI 500

Tous modèles du LIVI 500 sont équipés d'un dispositif dédéverrouillage ; le fonctionnement de ce dispositif pour les modèles de la série 502 et 503 est le suivant: une fois que la serrure (protégée par le capot en plastique) qui est positionnée sur la poignée est ouverte, il faut tourner le levier dans le sens indiqué sur figure; le motoréducteur est alors déverrouillé et le portail, sans autres entraves, est libre de manœuvre. Le procédé inverse, soit la rotation du levier jusqu'à la fin de sa course et la fermeture de la serrure (rappelez-vous de protéger la serrure avec le capot prévu à cet effet) ramène LIVI 500 dans ses conditions de travail.

Dans les modèles 500 et 501 le dispositif de déverrouillage est activé de la façon suivante : une fois que la serrure (protégée par le capot en plastique) qui est positionnée sur le carter est ouverte, il faut retirer le carter et positionner le levier de déverrouillage sur 2 (voir figure); le motoréducteur est alors déverrouillé et le portail, sans autres entraves, est libre de manœuvre. Le procédé inverse, soit la rotation du levier jusqu'à la position 1, l'assemblage du carter et la fermeture de la serrure (rappelez-vous de protéger la serrure avec le capot prévu à cet effet) ramène LIVI 500 dans ses conditions de travail.

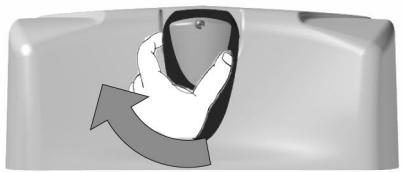
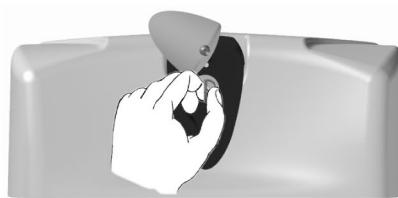
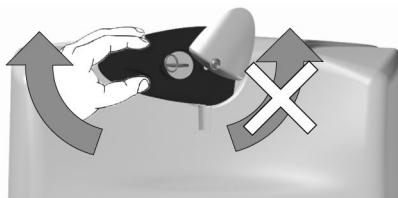
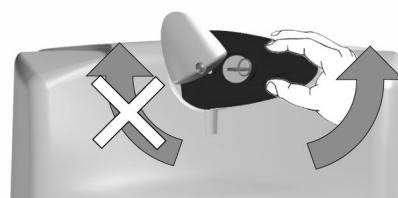
Au cas où l'accessoire 560M « Dispositif de déverrouillage avec creux » aurait été installé, suivez les instructions qui accompagnent le produit.

### NETTOYAGE ET INSPECTIONS

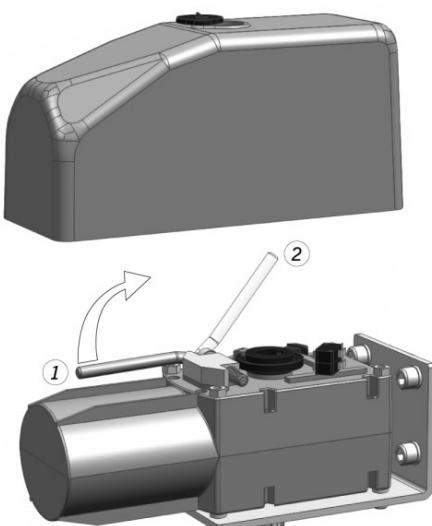
La seule opération que l'utilisateur peut et doit faire est de débarrasser LIVI 500 des feuilles, des brindilles et de tout autre détritus qui pourrait entraver sa manœuvre. Attention! Opérez toujours quand la tension est coupée!

### CONDITIONS DE GARANTIE

La garantie sur nos produits est de 24 mois à compter de la date d'installation. La garantie concerne exclusivement la réparation ou le remplacement gratuit des pièces qui ont été reconnues défectueuses. La garantie n'est pas valable si les produits ont été manipulés, modifiés, installés d'une manière incorrecte ou débarrassés de leur étiquette d'identification portant leur code et la date de production.

**1.****2.****3. (SX)**

LIVI 500 - 501

**3. (DX)**

## INSTRUCCIONES PARA

### EL USUARIO FINAL

Esta Guía se ha realizado expresamente para los usuarios del automatismo; el instalador tiene el deber de entregarla y explicárla a un responsable de la instalación quien se preocupará de informar a todos los demás usuarios. Es importante guardar estas instrucciones y que estén siempre disponibles.

Un buen mantenimiento preventivo y una regular inspección del producto aseguran su larga duración. Contactar regularmente al instalador para el mantenimiento programado y en caso de avería.

#### REGLAS DE SEGURIDAD

1. Durante el funcionamiento del automatismo, situarse siempre a una adecuada distancia de seguridad y no tocar ningún elemento.
2. Impedir que los niños jueguen en las inmediatas cercanías del automatismo.
3. Realizar los controles y las inspecciones previstas en el programa de mantenimiento; si el funcionamiento fuera anormal, no utilizar el automatismo.
4. No desmontar ninguna parte. Las operaciones de mantenimiento y reparación deben efectuarlas personal autorizado.
5. Es posible que la operación de desbloqueo deba realizarse en situaciones de emergencia. Todos los usuarios tienen que estar debidamente instruidos sobre el funcionamiento del desbloqueo y sobre la ubicación de las llaves de desbloqueo.

#### DESBLOQUEO DE LIVI 500

Tous modèles du LIVI 500 sont équipés d'un dispositif déverrouillage ; le fonctionnement de ce dispositif pour les modèles de la série 502 et 503 est le suivant: une fois que la serrure (protégée par le capot en plastique) qui est positionnée sur la poignée est ouverte, il faut tourner le levier dans le sens indiqué sur la figure; le motoréducteur est alors déverrouillé et le portail, sans autres entraves, est libre de manœuvrer. Le procédé inverse, soit la rotation du levier jusqu'à la fin de sa course et la fermeture de la serrure (rappelez-vous de protéger la serrure avec le capot prévu à cet effet) ramène LIVI 500 dans ses conditions de travail.

Dans les modèles 500 et 501 le dispositif de déverrouillage est activé de la façon suivante : une fois que la serrure (protégée par le capot en plastique) qui est positionnée sur le carter est ouverte, il faut retirer le carter et positionner le levier de déverrouillage sur 2 (voir figure); le motoréducteur est alors déverrouillé et le portail, sans autres entraves, est libre de manœuvrer. Le procédé inverse, soit la rotation du levier jusqu'à la position 1, l'assemblage du carter et la fermeture de la serrure (rappelez-vous de protéger la serrure avec le capot prévu à cet effet) ramène LIVI 500 dans ses conditions de travail.

Si se instalado el accesorio 560M "Dispositivo de desbloqueo con cable", actuar en el modo indicado en las instrucciones que contiene.

#### LIMPIEZA E INSPECCIONES

La única operación que el usuario puede y debe hacer es la de retirar de LIVI 500 las hojas, ramas y otros residuos que impidan sus movimientos. ¡Atención! Estas operaciones deben efectuarse tras haber desconectado el suministro eléctrico.

#### CONDICIONES DE GARANTÍA

La garantía de nuestros productos dura 24 meses desde la fecha de instalación. La garantía se limita exclusivamente a la reparación o sustitución gratuita de las piezas reconocidas defectuosas. La garantía no es válida si los productos han sido forzados, modificados, instalados incorrectamente o carentes de etiqueta de identificación con código y fecha de producción.

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## INSTRUÇÕES PARA O UTILIZADOR FINAL

Este guia foi expressamente realizado para os utilizadores do automatismo; o técnico de instalação tem a tarefa de entregá-lo e explicá-lo a um responsável pelo equipamento, que se encarregará de fornecer a informação a todos os demais utilizadores. É importante guardar e manter estas instruções de maneira que estejam facilmente disponíveis. Uma boa manutenção preventiva e uma regular inspecção do produto asseguram ao mesmo uma longa durabilidade. Contacte periodicamente o técnico de instalação acerca da manutenção programada e caso haja avarias.

#### REGRAS DE SEGURANÇA

1. Durante o funcionamento do automatismo permaneça sempre a uma adequada distância de segurança e não toque nenhum dos componentes.
2. Impeça que crianças brinquem nas proximidades do automatismo.
3. Efetue as verificações e as inspecções previstas pelo programa de manutenção; no caso de funcionamento anormal não utilize o automatismo.
4. Não desmonte nenhuma peça. As operações de manutenção e reparação devem ser efectuadas por pessoal qualificado.
5. Pode ser necessário efectuar uma operação de desbloqueio em situações de emergência! Instrua bem todos os utilizadores acerca do funcionamento do desbloqueio e da localização das chaves de desbloqueio.

#### DESBLOQUEIO DO LIVI 500

Todos os modelos de LIVI 500 são equipados com dispositivo de desbloqueio; o funcionamento deste, nos modelos da série 502 e 503 é o seguinte. Depois de ter aberto a fechadura da maçaneta (protegida por uma capinha de plástico) a alavanca deve ser girada na direcção indicada por figura; neste ponto o redutor estará sóltio e o portão, se não estiver preso de outra maneira, poderá ser movimentado a vontade. O processo contrário, ao girar a alavanca até o final do percurso e trancando a fechadura (lembre-se de proteger a fechadura com a sua capinha), o LIVI 500 voltará às condições de trabalho.

Nos modelos 500 e 501 o dispositivo de desbloqueio activa-se da seguinte maneira. Depois de abrir a fechadura (protegida pela capinha de plástico) situada na capa, retire a capa e desloque a alavanca de desbloqueio na posição 2 (veja figura); neste ponto o redutor estará desbloqueado e o portão, se não estiver preso de outra maneira, poderá ser movimentado a vontade. O processo contrário, se levar a alavanca até a posição 1, remontar a capa e trancar a fechadura (lembre-se de proteger a fechadura com a sua capinha), o LIVI 500 voltará às condições de trabalho.

Se tiver sido instalado o acessório 560M "Dispositivo de desbloqueio de fio", realize as operações indicadas nas instruções confidadas no mesmo.

#### LIMPEZA E INSPECÇÕES

A única operação que o utilizador pode e deve efectuar é retirar do LIVI 500: folhas, ramos e todos os demais detritos que atrapalhem o seu movimento. Atenção! Realize estas operações com a alimentação eléctrica à máquina desligada!

#### CONDICIONES DE GARANTIA

A garantia dos produtos da DEA System é de 24 meses a partir da data de instalação. Esta garantia é limitada exclusivamente à reparação ou substituição gratuita das peças reconhecidas como defeituosas. Esta garantia não é válida se os produtos tiverem sido alterados, modificados, instalados de maneira não correcta ou estiverem sem a etiqueta de identificação que contém o código e a data de produção.



### Esempio di installazione tipica - Example of typical installation - Exemple d'installation typique

#### Ejemplo de instalación típica - Exemplo de instalação típica

**DEA** System fornisce queste indicazioni che si possono ritenere valide per un impianto tipo ma che non possono essere complete. Per ogni automatismo, infatti, l'installatore deve valutare attentamente le reali condizioni del posto ed i requisiti dell'installazione in termini di prestazioni e di sicurezza; sarà in base a queste considerazioni che redigerà l'analisi dei rischi e progetterà nel dettaglio l'automatismo.

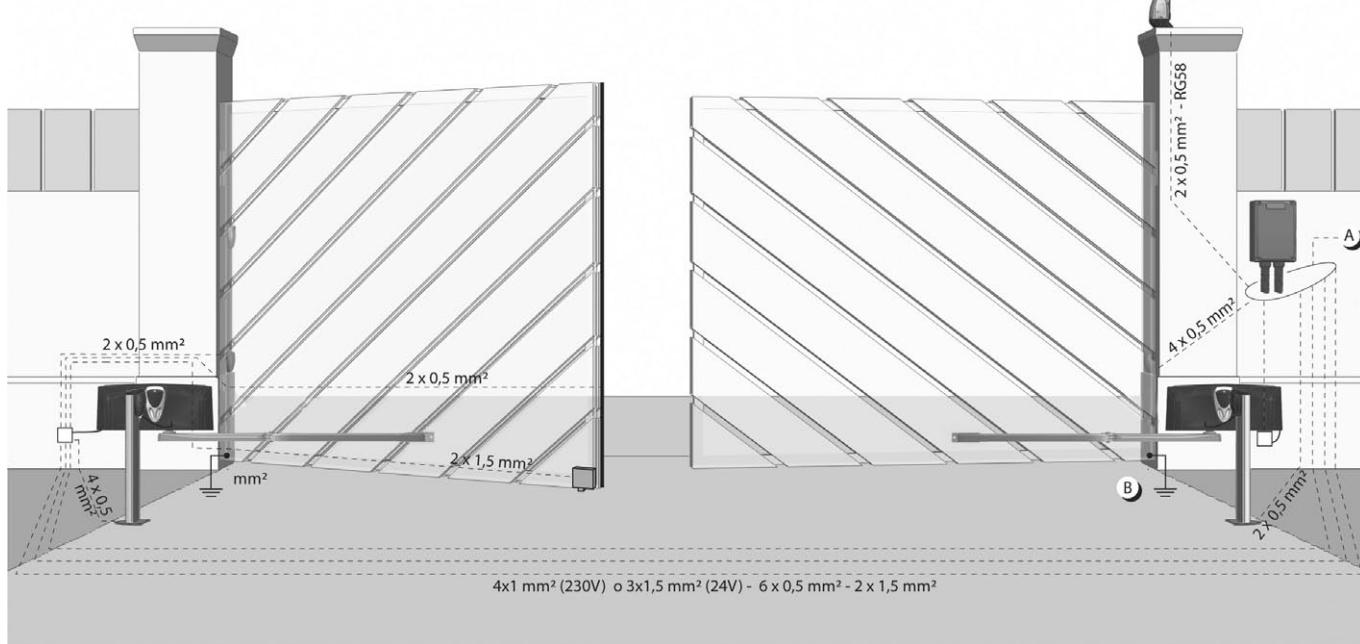
**DEA** System provides the following instructions which are valid for a typical system but obviously not complete for every system. For each automatism the installer must carefully evaluate the real conditions existing at the site. The installation requisites in terms of both performance and safety must be based upon such considerations, which will also form the basis for the risk analysis and the detailed design of the automatism.

**DEA** System fournit ces indications que vous pouvez considérer comme valables pour une installation-type, même si elles ne peuvent pas être complètes. En effet, pour chaque automatisation, l'installateur doit évaluer attentivement les conditions réelles du site et les pré-requis de l'installation au point de vue

Per un corretto uso ai fini della sicurezza il motore deve essere collegato unicamente ad una centrale di comando Dea System. To ensure proper and safe use of operators, connect them only to Dea System control panels.

Afin d'assurer un emploi correct au point de vue de la sécurité, le moteur doit être branché à une armoire de commande Dea System. Para un empleo correcto en cuanto a seguridad, el motor tiene que conectarse exclusivamente a una central de control Dea System. Para um certo uso em relação à segurança, o motor deve ser ligado unicamente a uma central de comando Dea System.

**DEA System consiglia di inserire il quadro di comando (scheda elettrica + box) in scatole di derivazione commerciali - DEA System suggests to shelter the control board (control board card + box) inside a connector block box (not supplied) - DEA System vous conseille d'insérer l'armoire de commande dans (carte électronique + boîte) une boîte étanche de dérivation (pas fournie) - DEA System aconseja de insertar el cuadro de maniobra (tarjeta electronica del cuadro de mando + caja) en una caja de derivación (no provista) - Dea System aconselha instalar o quadro de comando (quadro eléctrico + caixa) numa caixa de derivação (não fornecida)**



- A**) Collegarsi alla rete 230 V ± 10% 50-60 Hz tramite un interruttore onnipolare o altro dispositivo che assicuri la onnipolare disinserzione della rete, con una distanza di apertura dei contatti ≥ 3 mm - Make the 230V ± 10% 50-60 Hz mains connection using an omnipolar switch or any other device that guarantees the omnipolar disconnection of the mains network with a contact opening distance of 3 mm - Connectez-vous au réseau 230 V ± 10% 50-60 Hz au moyen d'un interrupteur omnipolaire ou d'un autre dispositif qui assure le débranchement omnipolaire du réseau, avec un écartement des contacts égal à 3 mm. - Efectuar la conexión a una línea eléctrica 230 V ± 10% 50-60 Hz a través de un interruptor omnípolo u otro dispositivo que asegure la omnipolar desconexión de la línea, con 3 mm de distancia de abertura de los contactos. - Ligue na rede de 230 V. ± 10% 50-60 Hz mediante um interruptor omnipolar ou outro dispositivo que assegure que se desliga de maneira omnipolar da rede, com abertura dos contactos de pelo menos 3 mm. de distância

- B**) Collegare a terra tutte le masse metalliche - All metal parts must be grounded - Connectez toutes les masses métalliques à la terre - Connectar con la tierra todas las masas metálicas - Realize ligação à terra de todas as massas metálicas



## illustrazioni, pictures, illustrations, ilustraciones, ilustrações

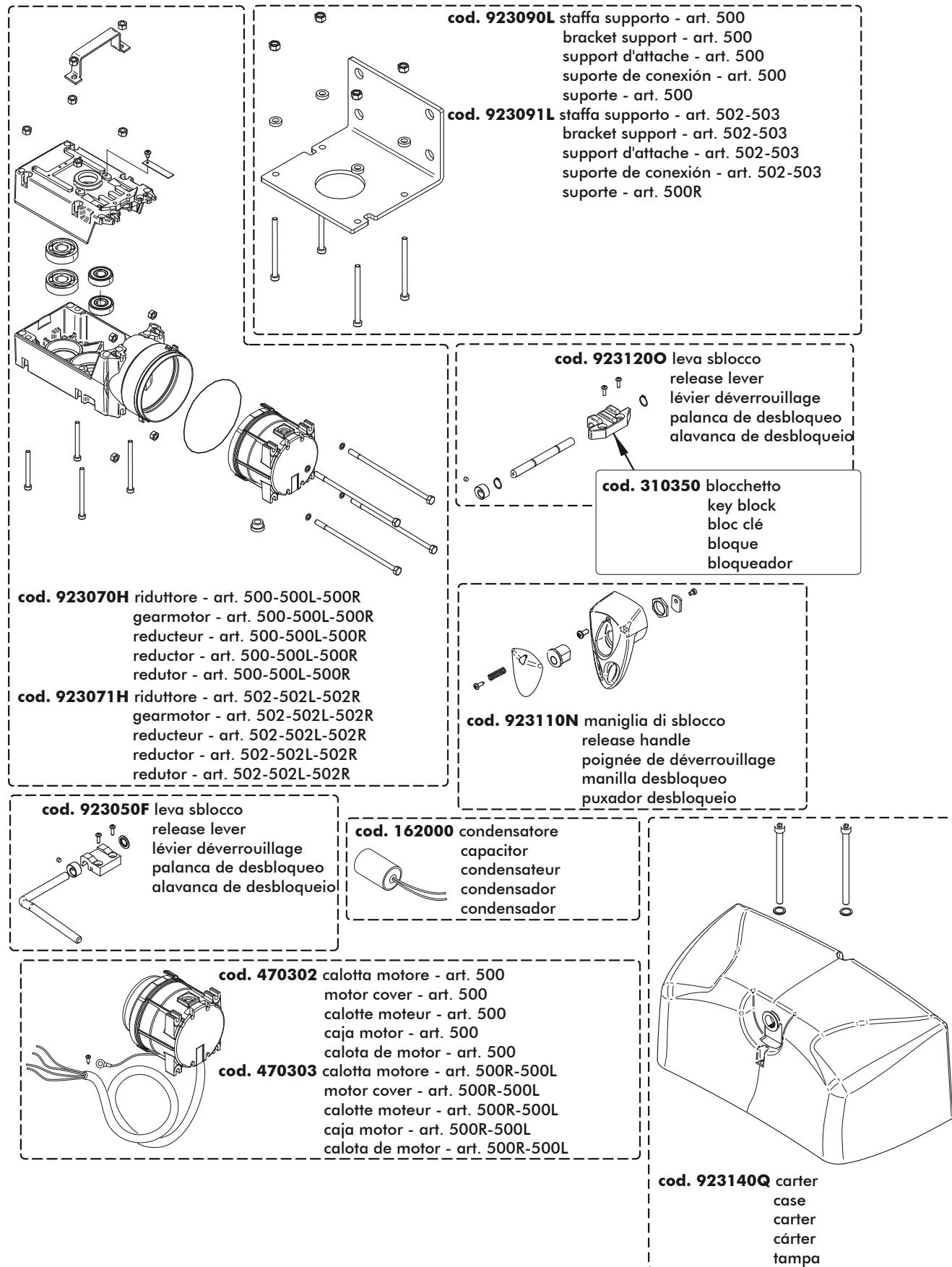
Lista parti ordinabili, Spare parts list, Liste pièces ordonnables, Lista partes que pueden encargarse,  
Lista para pedido de peças de reposição

The diagram shows an exploded view of various mechanical components for the LIVI 500 model. It includes parts such as internal locking devices, gears, shafts, bearings, encoders, microswitches, limit switches, and a case. Each part is labeled with its code and multiple language names.

- cod. 923040E** sblocco interno - art. 500  
internal unlocking device - art. 500  
déverrouillage intérieur - art. 500  
desbloqueo interno - art. 500  
desbloqueio interno - art. 500
- cod. 923041E** sblocco interno - art. 500R  
internal unlocking device - art. 500R  
déverrouillage intérieur - art. 500R  
desbloqueo interno - art. 500R  
desbloqueio interno - art. 500R
- cod. 360380** ingranaggio - art. non rev.  
gear - art. not rev.  
engrenage - art. non rev.  
engranaje - art. no rev.  
engrenagem - art. não rev.
- cod. 360390** ingranaggio - art. rev.  
gear - art. rev.  
engrenage - art. rev.  
engranaje - art. rev.  
engrenagem - art. rev.
- cod. 923160S** cuscinetto+anello di compensazione  
bearing+adjustement ring  
coussinet+anneau compensateur  
cojinete+anillo de compensaciòn  
rolamento+anel de compensa o
- cod. 923170T** cuscinetto+anello di compensazione  
bearing+adjustement ring  
coussinet+anneau compensateur  
cojinete+anillo de compensaciòn  
rolamento+anel de compensa o
- cod. 923080I** albero motore - art. 500  
motor shaft - art. 500  
arbre moteur - art. 500  
eje motor - art. 500  
veio de motor - art. 500
- cod. 923081I** albero motore - art. 500R  
motor shaft - art. 500R  
arbre moteur - art. 500R  
eje motor - art. 500R  
veio de motor - art. 500R
- cod. 923082I** albero motore - art. 502EN  
motor shaft - art. 502EN  
arbre moteur - art. 502EN  
eje motor - art. 502EN  
veio de motor - art. 502EN
- cod. 923180U** vite senza fine+cuscinetto  
worm screw+bearing  
vis sans fin+coussinet  
tornillo sinfin+cojinete  
parafuso sem fim+rolamento
- cod. 923150R** motore 24V  
24V motor  
moteur 24V  
motor 24V  
motor de 24V
- cod. 156028** o-ring  
o-ring  
o-ring  
o-ring  
o-ring
- cod. 121013** cuscinetto  
bearing  
coussinet  
cojinete  
rolamento
- cod. 330570** albero scanalato  
splined shaft  
arbre cannelé  
eje acanalado  
veio canelado
- cod. 923100M** albero scanalato  
splined shaft  
arbre cannelé  
eje acanalado  
veio canelado
- cod. 330590** albero dentato  
toothed shaft  
arbre dent e  
eje dentellado  
veio dentado
- cod. 923190V** encoder  
encoder  
encodeur  
encoder  
encoder
- cod. 164008** microinterruttore  
microswitch  
micro-interrupteur  
microinterruptor  
micro interruptor
- cod. 639111** finecorsa  
limit switch  
fin de course  
final de carrera  
fin de curso
- cod. 440020** carter  
case  
carter  
carter  
tampa

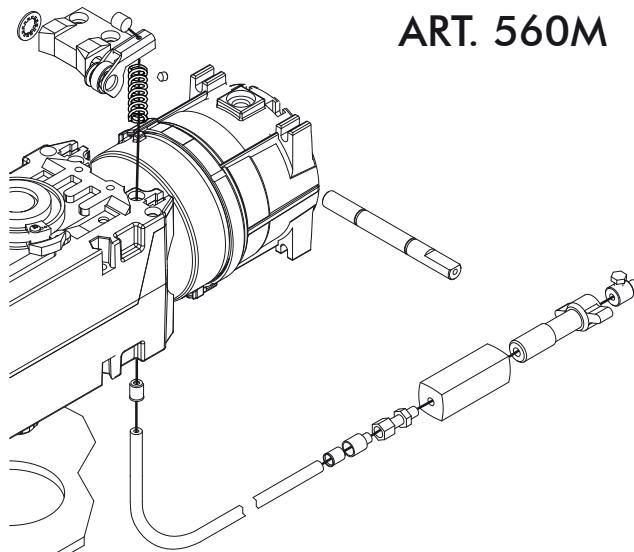


Lista parti ordinabili, Spare parts list, Liste pièces ordonnables, Lista partes que pueden encargarse,  
Lista para pedido de peças de reposição

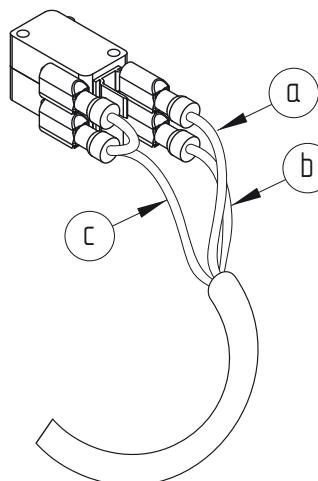




Contenuto dell'imballo Contents of the package Contenu de l'emballage Contenido del embalaje Conteúdo da embalagem	
x1	
x1	
Art. 500, 500L, 501, 501L, 500/24, 500R, 501R	
x1	
Art. 502, 502L, 503, 502L, 502/24, 502R, 503R	
x1	



ART. 560M



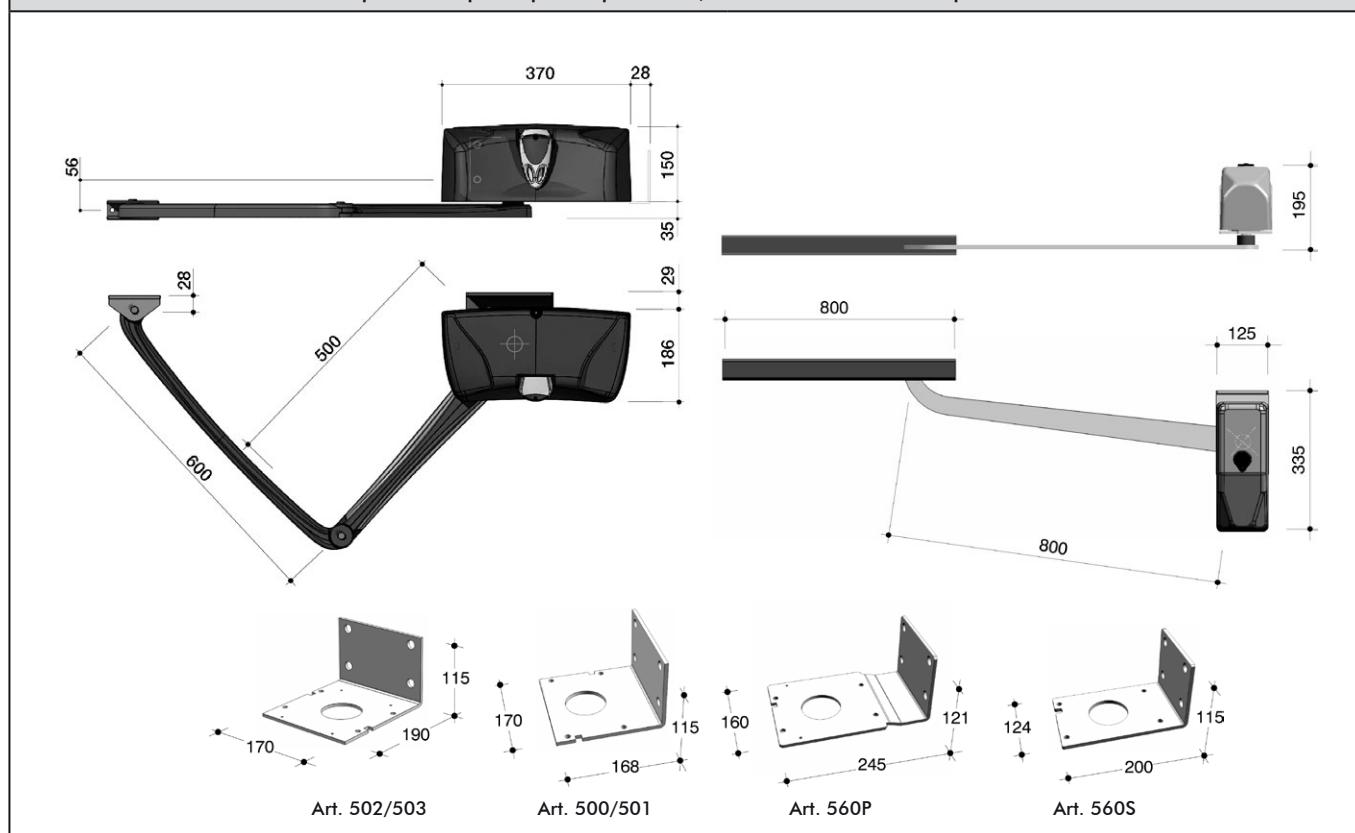
- a- marrone = finecorsa apertura  
a- brown = limit switches in opening  
a- marron = fin de course en ouverture  
a- marrón = tope abertura  
a- castanho = final de percurso de abertura
- b- nero = finecorsa chiusura  
b- black = limit switches in closing  
b- noir = fin de course en fermeture  
b- negro = tope cierre  
b- preto = final de percurso de fechamento
- c- blu = comune comandi  
c- bleu = common for the controls  
c- bleu = commune des commandes  
c- azul = común mandos  
c- azul = comum dos comandos

**Nel** caso sia necessaria una totale irreversibilità del motoriduttore utilizzare versione con microinterruttori di finecorsa.- **Should** you need the gate operator to be completely irreversible, use the model equipped with limit micro switches. - **S'il** est nécessaire de garantir une totale irréversibilité de l'automation, utilisez la version avec les micro interrupteurs de fin de course. - **Si** fuera necesaria la total irreversibilidad del motor-reductor, utilíicense versiones con microinterruptores de tope. - **Se** for necessário o redutor de movimento ser totalmente irreversível, utilize a versão com micro interruptores de final de percurso.



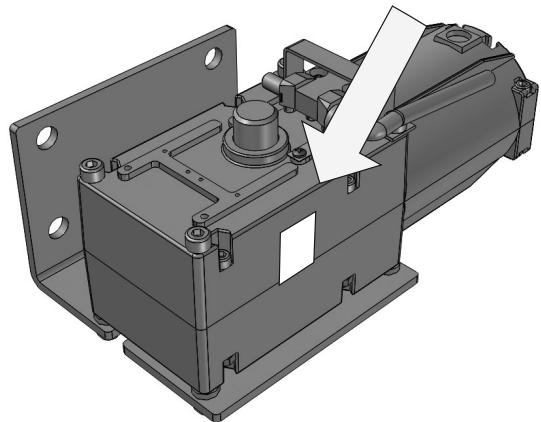
F1 Elementi del prodotto, Product elements, Eléments du produit, Elementos del producto, Elementos do produto	F3 Regolazione finecorsa, Limit switch adjustment, Réglage fin de course, Regulación tope, Regulação do final de percurso.					
<table border="0"> <tr> <td>1 Riduttore Operator Réducteur Reductor Redutor</td> <td>2 Staffa Bracket</td> <td>3 Gruppo sblocco Unlocking unit Bloc de déverrouillage Grupo desbloqueo Grupo de desbloqueio</td> <td>4 Albero sbloccante Unlocking shaft Arbre déverrouillage Eje desbloqueo Veio de desbloqueio</td> <td>5 Gruppo motore Motor unit Groupe moteur Grupo motor Grupo do motor</td> </tr> </table>	1 Riduttore Operator Réducteur Reductor Redutor	2 Staffa Bracket	3 Gruppo sblocco Unlocking unit Bloc de déverrouillage Grupo desbloqueo Grupo de desbloqueio	4 Albero sbloccante Unlocking shaft Arbre déverrouillage Eje desbloqueo Veio de desbloqueio	5 Gruppo motore Motor unit Groupe moteur Grupo motor Grupo do motor	<p>Anticipa/Posticipa Anticipe/Retarde Adelanta/Retrasa Anticipate/Delay</p>
1 Riduttore Operator Réducteur Reductor Redutor	2 Staffa Bracket	3 Gruppo sblocco Unlocking unit Bloc de déverrouillage Grupo desbloqueo Grupo de desbloqueio	4 Albero sbloccante Unlocking shaft Arbre déverrouillage Eje desbloqueo Veio de desbloqueio	5 Gruppo motore Motor unit Groupe moteur Grupo motor Grupo do motor		

F2 Ingombri prodotto, Product dimensions, Cotes d'encombrement du produit,  
Espacio ocupado por el producto, Medidas máximas do produto



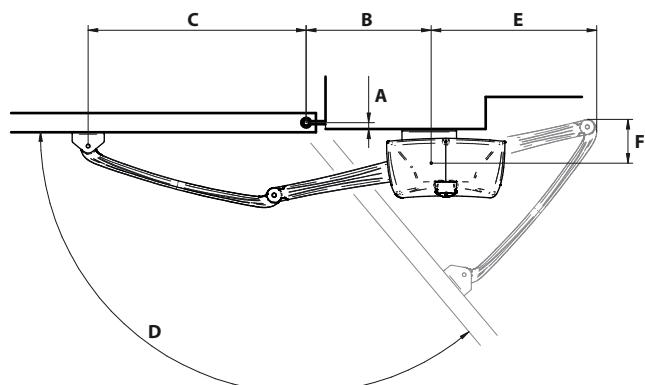
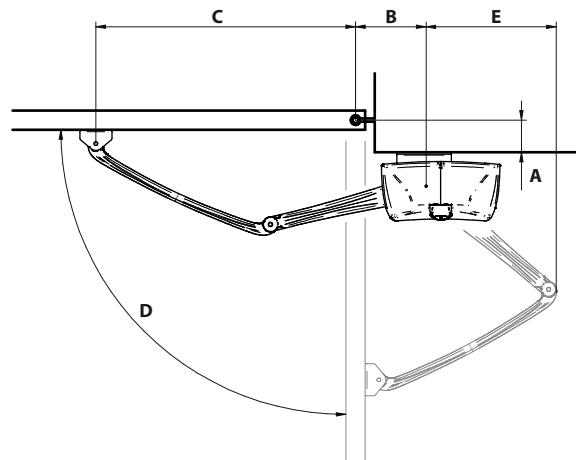


F4 Posizione etichetta, Label position, Position étiquette, Posición etiqueta, Posição da etiqueta

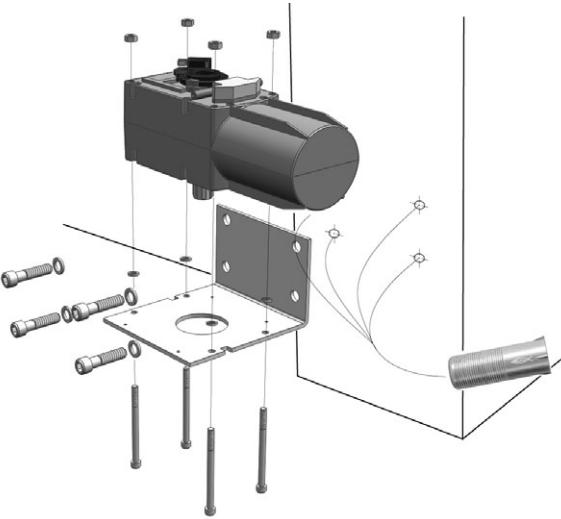
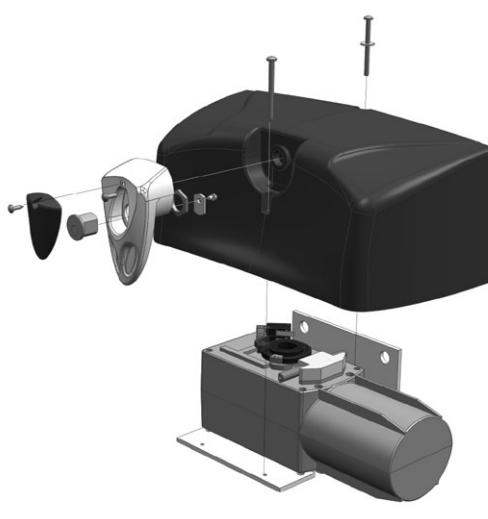
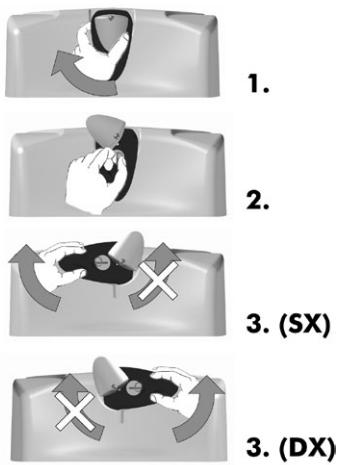
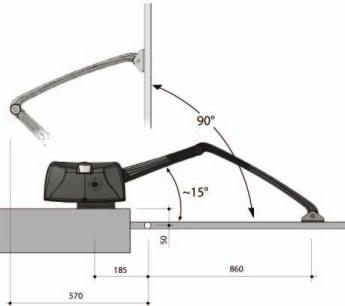
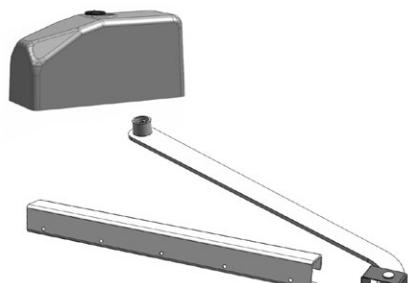
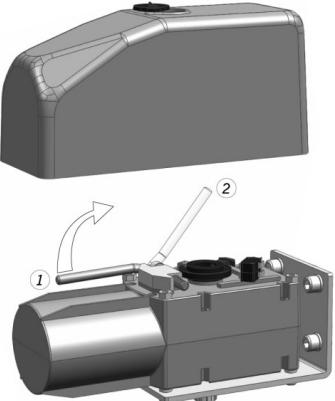
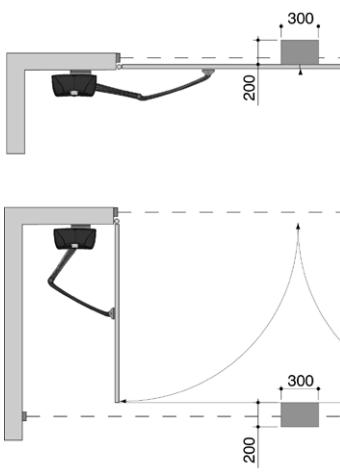


F5 Misure installazione, Installation measurements, Mesures pour l'installation, Medidas instalación, Medidas para instalação

A	B	C	D	E	F
20	200	860	90°	372	-
50	200	840	90°	392	-
100	200	820	90°	418	-
120	200	820	90°	424	-
150	200	800	90°	438	-
200	200	800	90°	452	-
250	200	800	90°	464	-
300	200	800	90°	472	-
350	200	780	90°	482	-
0	390	680	135°	498	208
20	390	680	130°	522	140
20	300	760	120°	532	75
20 ÷ 50	250	800	110°	520	-
50 ÷ 100	220	810	100°	482	-

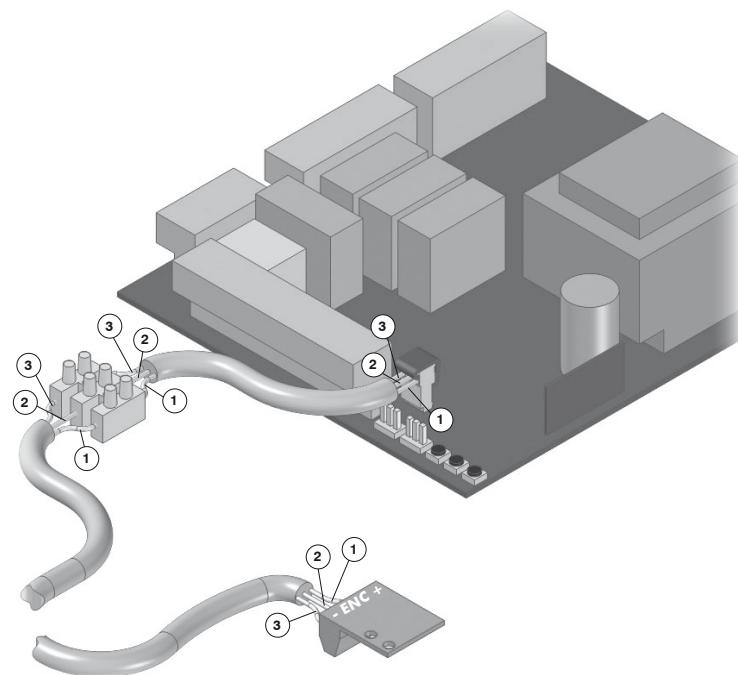




<p><b>F6</b> Assemblaggio riduttore, Operator assembly, Assemblage réducteur, Montaje del reductor, Conjunto do redutor</p> 	<p><b>F7</b> Assemblaggio carter, Case assembly, Assemblage carter, Montaje de la caja, Conjunto da capa de protecção</p> 	
<p><b>F8</b> Attacco braccio articolato e a binario, Articulated and rail arm fastening, Fixation bras articulé et coulisse, Conexión del brazo articulado y con carril, Engate do braço articulado ou com trilho</p> 	<p><b>F9</b> Sblocco manuale, Manual release, Déverrouillage manuel, Desbloqueo manual, Desbloqueio manual</p> 	<p><b>F10</b> Distanze antischiacciamento, Crushing prevention safety distances, Distances anti-écrasement, Distancias anti aplastamiento, Distância para evitar esmagamento</p> 
		<p><b>F11</b> Distanze installazione fotocellule, Photocell installation distances, Distances installation photocellules, Distancias instalación photocélulas, Distância da instalação das photocélulas</p> 

**F12 Connessione encoder con mod. 502EN, Encoder connection to art. 502EN, Connexion de l'encodeur avec l'art. 502EN, Conexión encoder con art. 502 EN, Ligação do encoder ao art. 502EN.**

Numerazione cavo Cable numbering Numération câble Número cable Numeração cabo	Colore del cavo Cable colour Couleur câble Color del cable Cor do cabo
1	Bianco, White, Blanche, Blanco, Branco
2	Verde, Green, Vert, Verde, Verde
3	Marrone, Brown, Marron, Marrón, Castanho



**Collegare** il cavo adattatore encoder fornito come indicato in figura **Connect** the supplied adaptor cable as shown in the picture **Connecter** le câble adaptateur fourni comme montré en figure **Conectar** el cable adaptador suministrado como es indicado en la imagen **Ligar** o adaptador do cabo fornecido como mostra na figura.

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